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005152

648.4702
Job Sheet 182447



Part No: 648.4702

Job Qty: 1 ea

Part Name: C3 Overhaul Provisions



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Jesse White

Type: Stock

Description:

Note: O&OPM-C3 REV.4 IPP REV:A 17.12.11 NEW ISSUE DD VERF:JFS

Ship Via:

5099780

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		8/27/18	0.00	0.00	Start Up Stores/Pkg-1		
110	Small Fab	1 pcs		8/27/18	0.00	1.00	Small Fab-9		
120	QC	1 pcs		8/27/18	0.00	0.00	QC4		
130	Packaging	1 pcs		8/27/18	0.00	0.00	Packaging3-1		
135	DC	1 pcs		8/27/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		8/27/18	0.00	0.00	QC21		

Part Op 110 - Pick kit

Descriptions: 130 - Identify and pack for shipping as per PPP 648.4702

135 - Photocopy bluefile & type labels per PPP 648.7402

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Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-1032-1/4	Set Screw ~	2 Ea (2 ea)	90-Start up Operation	5058750
188-FSCS-832-5/8	Clock Spring Cover Screw ~	4 Ea (4 ea)	90-Start up Operation	5058763
600-1309-A	Label	1 Ea (1 ea)	90-Start up Operation	
600.1313 P	C3 Warning Label ~	1 Ea (1 ea)	90-Start up Operation	5029483
AN4-16A	Bolt ~	3 Ea (3 ea)	90-Start up Operation	5092287
C2-14-2	Label Rivets ~	2 Ea (2 ea)	90-Start up Operation	5040661
C2-3-1	Latch Shaft Du Bearing ~	2 pcs (2 ea)	90-Start up Operation	5093406
C2-3-2-1	Roller Pin Retaining Ring ~	2 Ea (2 ea)	90-Start up Operation	5056845
C2-3-3-1	Latch Roller DU Bearing ~	1 Ea (1 ea)	90-Start up Operation	5096109
C2-3-5	Spacer, Teflon ~	2 Ea (2 ea)	90-Start up Operation	5058758
C2-3-8	Actuator Shaft Bushing ~	2 Ea (2 ea)	90-Start up Operation	5079664
C3-10-2	Lock Spring ~	1 Ea (1 ea)	90-Start up Operation	5078462
C3-12-1	Lock Bushing ~	2 Ea (2 ea)	90-Start up Operation	5094891
C3-12-6	Lock Roller Pin Circlip ~	2 Ea (2 ea)	90-Start up Operation	5072853
C3-13-1 P	Keeper Bushing ~	2 pcs (2 ea)	90-Start up Operation	5029270
C3-13-5 P	Spring, Keeper ~	1 pcs (1 ea)	90-Start up Operation	5029273
C3-3-4-1 P	Ring, Retaining ~	4 pcs (4 ea)	90-Start up Operation	5079589
C3-3-9 P	Actuator Spring ~	1 pcs (1 ea)	90-Start up Operation	5084280
C3-4-1 PO	Load Beam Bushing ~	2 Ea (2 ea)	90-Start up Operation	5075380
C3-7-1	Load Beam Bumper ~	1 Ea (1 ea)	90-Start up Operation	5100147
C3-7-2	Lock Bumper ~	2 Ea (2 ea)	90-Start up Operation	5103777
C3-8-4	Solenoid Cover Gasket ~	1 Ea (1 ea)	90-Start up Operation	5079783
NAS1149F0463P	Washer ~	8 Ea (8 ea)	90-Start up Operation	5056461
MS21044N4	Nut, Self-Locking ~	4 Ea (4 ea)	90-Start up Operation	5061119
AN4-17A	Bolt ~	1 Ea (1 ea)	90-Start up Operation	5089287
MS21083N3	Nut ~	2 Ea (2 ea)	90-Start up Operation	5036469
NAS1149F0332P	Washer ~	2 Ea (2 ea)	90-Start up Operation	5080297
MS35266-63	Solenoid Cover Screw ~	1 Ea (1 ea)	90-Start up Operation	5075329
NAS1149F0363P	Washer ~	1 Ea (1 ea)	90-Start up Operation	5027738
AN6-15A	Bolt ~	1 Ea (1 ea)	90-Start up Operation	5076004
MS21083N6	Nut ~	1 Ea (1 ea)	90-Start up Operation	50038775
NAS1149F0632P	Washer ~	2 Ea (2 ea)	90-Start up Operation	5042297

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	188-FPSS-1032-1/4	2	113	0
	188-FSCS-832-5/8	4	88	0
	600.1309-A	1	0	0
	600.1313	1	0	0
	AN4-16A	3	658	0
	AN4-17A	1	287	0
	AN6-15A	1	33	0
	C2-14-2	2	256	0
	C2-3-1	2	76	0
	C2-3-2-1	2	34	0
	C2-3-3-1	1	22	0
	C2-3-5	2	42	0
	C2-3-8	2	40	0
	C3-10-2	1	22	0
	C3-12-1	2	35	0
	C3-12-6	2	87	0
	C3-13-1	2	44	0
	C3-13-5	1	49	0
	C3-3-4-1	4	232	0
	C3-3-9	1	47	0
	C3-4-1	2	46	0
	C3-7-1	1	17	0
	C3-7-2	2	16	0
	C3-8-4	1	11	0
	MS21044N4	4	128	0
	MS21083N3	2	273	0
	MS21083N6	1	157	0
	MS35266-63	1	55	0
	NAS1149F0332P	2	1,735	0
	NAS1149F0363P	1	622	0
	NAS1149F0463P	8	1,109	0
	NAS1149F0632P	2	492	0

Part Specifications

Specifications could not be found.

Plex 8/24/18 10:22 AM dart.white.jesse

